



Design Group is a multi-discipline engineering firm serving the Life Sciences industry and is one of the largest System Integrators in the United States. Our expertise spans a broad range of Life Sciences market sectors including cell & gene therapy, biotech, medical device, and pharmaceutical. Our SMEs have a thorough understanding of 21 CFR Part 11, EudraLex Vol. 4, Annex 11, and ISPE GAMP 5 guidelines. Design Group's internal Quality Assurance program ensures a robust and quality delivery of the system. A disciplined design and execution approach allows Design Group to deliver quality solutions with consistency.

## **Our Approach**

Project Definition	Electrical & Control System Engineering							System Turnover
r roject bennition		Etectricatio			Linginicaling			System rumover
PFD	Electrical	System Engineering &	Vendor/ Contractor Assessments & Bid Package Development		Procuremen		t Construction	Installation Check Out/System Prep
P&ID	Definition	Design Specifications			Services	;	Management	out/system rep
Equipment			Develo					Commissioning &
Layout	Software Development Lifecycle							Qualification
Sequence of			So		ftware			
Operation	Software Functional	Softwa Detaile		Development &			oftware Factory	
User Requirements Document	Design	Desig	n		Process ification	A	Acceptance Test	Project Close-Out

#### **GMP Applications**

- Process Control Systems
- Environmental Monitoring Systems
- Equipment Integration & Data Collection
- Data Historians & Reporting

- Manufacturing Execution Systems
- Electronic Batch Record Systems
- HMI Mobility Solutions





# **Control System Integration: Life Sciences**

## **Project Definition & Management**

Design Group works with clients to define project boundaries, capture requirements, set the automation vision and strategy, and perform the necessary assessments to develop detailed implementation and validation plans. Our team starts with evaluating data integrity and compliance strategies, then deploys technical controls implemented with automation and procedural controls where needed, to ensure there are no gaps in compliance.

# Electrical and Control (E&C) System Engineering

Engineering professionals ensure that all electrical and control system aspects of the project are detailed and documented to meet the specific needs of each client. Our team will develop hardware design specifications (HDS), instrumentation specifications, and panel designs. Design Group self-performs all control panel fabrication and will provide factory acceptance test (FAT) services based on application-specific protocols.

## Infrastructure & Network Design

Design Group deploys on-premises network hardware and infrastructure, industrial data centers, and/or cloud-hosted laaS/SaaS computing assets to build a robust and secure OT/IT network adhering to ISA standards.

#### Software Development Lifecycle

Design Group builds high-quality software solutions in the least possible time by following a disciplined software development life cycle. Using a hybrid V-Model and Agile approach to define requirements, design, develop, test, deploy and maintain the software systems.

# **Computer System Validation**

Design Group engages end-users to develop requirements and identify CQAs and CPPs to build a comprehensive and defendable validation strategy. Following the ISPE GAMP5 Risk-Based Approach, Design Group generates all documents and executes all tests that demonstrate traceability of user-requirements through design, test, validation and summary reporting.

#### Post Go-Live (Operations Assistance)

The development of operational and administrative SOPs in accordance with GAMP 5 is essential for manufacturing operations and maintaining compliance. Design Group's scope of supply includes these key deliverables to ensure a complete turnover of the system to operations.

#### **Control Platform Expertise**

- Emerson DeltaV
- GE Industrial
- Ignition
- OSI Soft
- Rockwell Automation Plant PAx
- Siemens Industrial
- Wonderware

#### **Project Definition**

- System Level Impact Assessments
- Data Integrity & ERES Assessments
- CQA/CPP Definition
- URS/FRS/DDS Development
- Process/Data Flow Diagrams
- Vendor Selection & Audits
- Equipment General Arrangement

# **E&C System Engineering**

- Hardware Design Specification
- Instrument/Device Specification
- Communication Protocols
- Control Panel Hardware Selection
- Wiring & Interconnections
- Panel Design & Fabrication
- UL508A Certified

## Infrastructure & Network Design

- Computing Platform Specification
- Hardware/Software Compatibility
- Network Hardware Specification
- Network Design

# Software Development Lifecycle

- Design Specs (CS, FS, SDS)
- Agile In-Process Verification
- Software Acceptance Testing

## **Post Go-Live Support**

- Business Continuity Planning
- SOP Development
- Training of Operators/Staff

Design Group operates from 45+ offices in the US and India providing engineering, consulting, and technical services to the world's leading companies in the Life Sciences, Food & Beverage, Advanced Technology, Industrial, and other market sectors. Our nearly 1,500 technical and engineering experts have direct industry experience in industrial automation, control system integration, facility and process engineering, architecture, construction management, regulatory compliance, enterprise technology, and other consulting services.